

Work Order ID 82756

82756

Page 1

April-05-12 1:04:54 PM

Item ID: DSI 9448-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Hinge Upgrade

Stop *NS2*

Start Date: 4/05/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/05/12 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept
Qty Reject
Qty Reject
Number Insp.
Stamp

Draw Nbr

Revision Nbr

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

PULL FROM STK:

1 X DSI9448-011 B67965

DISASSEMBLE KIT, RETURN ALL PARTS TO STK

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

SP

12-04-10

12/4/12

12-04-11

Picklist Print

April-05-12 1:04:54 PM

Page 1

Work Order ID: 82756

Parent Item: DSI 9448-011

Parent Item Name: Hinge Upgrade

Start Date: 4/05/12

Required Date: 4/05/12

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-20A Bolt		Purchased	No				Each	470.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		50							
				116419		50							
				ST359		420							
				117514		51							
				119127		169							
				121060		200							
AN4-22A Bolt		Purchased	No				Each	205.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST359		205							
				116419		49							
				117313		6							
				118628		100							
				120930		50							
AN4-24A Bolt		Purchased	No				Each	49.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST359		49							
				117514		49							
AN960JD416 Washer	NAS1149D0463J	Purchased	No				Each	10.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST351		10							
				116289		10							

m115³936 SP.

m114523 SP

m115835 SP

m117065 SP
12-04-10.

Picklist Print

April-05-12 1:04:54 PM

Page 2

Work Order ID: 82756

Parent Item: DSI 9448-011

Parent Item Name: Hinge Upgrade

Start Date: 4/05/12

Required Date: 4/05/12

Start Qty: 1.00

Required Qty: 1.00

AN970-4 Purchased No Each 453.0000
Washer

-4

SP

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	453	
115936	11	
116900	1	
120308	11	
120644	30	
121166	100	
121285	300	

3x

D3723-1 Manufactured No Each 4.0000
Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST062	4	
66763	4	

B66495 SP

D3748-1 Manufactured No Each 14.0000
Hinge Half

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
WA005	14	
68884	2	
76280	12	

SP⁻³

3x

D3749-1 Manufactured No Each 9.0000
Hinge Half

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
WA005	9	
70063	9	

B57748 SP

DSI 9448-011 Manufactured No Each 0.0000
Hinge Upgrade

-1 N/A SP

April-05-12 1:04:54 PM

Shop Packet Print

Page 2

Picklist Print

April-05-12 1:04:54 PM

Page 3

Work Order ID: 82756

Parent Item: DSI 9448-011

Parent Item Name: Hinge Upgrade

Start Date: 4/05/12

Required Date: 4/05/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

4,136.0000

Nut

⁻⁵ m116188-8p

Location

Loc Qty

Loc Code

ST300

4136

119017

4

119075

2132

121011

2000

NAS43DD4-46N

Purchased

No

Each

58.0000

SPACER

⁻³ sp 12-04-10.

Location

Loc Qty

Loc Code

ST279

58

111886

58

3

April-05-12 1:04:54 PM

Shop Packet Print

Page 3

Status	Item ID	Rev	Name	Start Date	Quantity	FJOM	Top Date	Seq	Trap	Quant	Comment	Date Last M	Add Date
	AN4-20A		Bolt	7/07/09	3.00...	Ea		110		0.0000		12/05/...	12/05/...
	AN4-22A		Bolt	7/07/09	1.00...	Ea		110		0.0000		12/05/...	12/05/...
	AN4-24A		Bolt	7/07/09	1.00...	Ea		110		0.0000		12/05/...	12/05/...
	AN960JD416		Washer	7/07/09	8.00...	Ea		110		0.0000		12/05/...	12/05/...
	AN970-4		Washer	7/07/09	4.00...	Ea		110		0.0000		12/05/...	12/05/...
	D3723-1		Bushing	12/05/09	6.00...	Ea		110		0.0000		12/05/...	12/05/...
	D3748-1		Hinge Half	12/05/09	3.00...	Ea		110		0.0000		12/05/...	12/05/...
	D3749-1		Hinge Half	12/05/09	3.00...	Ea		110		0.0000		12/05/...	12/05/...
	MS21042L4		Nut	7/07/09	5.00...	Ea		110		0.0000		12/05/...	12/05/...
	NAS43DD4-46N		SPACER	7/07/09	3.00...	Ea		110		0.0000		12/05/...	12/05/...

List Lots

April-05-12 12:55:07 PM

Page 1 of 1

Criteria : Item ID: dsi 9448-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
DSI 9448-011 Hinge Upgrade	Main Warehouse FG020	67965	9/21/11	1.0000	QC21	CHG001	
			Total:	1.0000			

82756